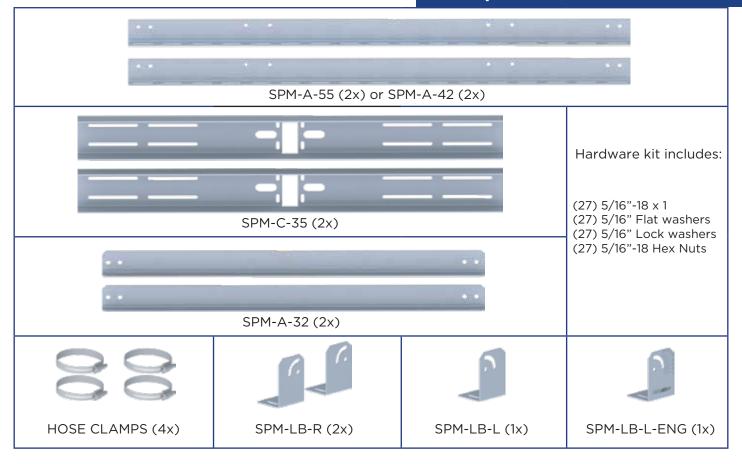
# **Install Guide**





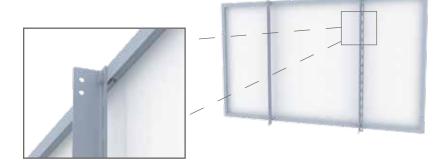
## **Components list**



## **Assembly**

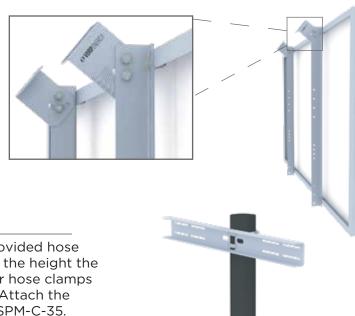
### Step 1

Mount the long Rails (SPM-A-55 or SPM-A-42) to the Solar Panel using the existing holes on the rear of the panel. Bolt 4 points per Solar Panel. Max width between holes should be 38" (drilling may be required).



### Step 2

Panels should face directly south. Attach the engraved SPM-LB-L-ENG and (1) SPM-LB-R to the SPM-A-55 or SPM-A-42 rails using the provided hardware.



#### Step 3

Attach the two SPM-C-35 channels to the pole using the provided hose clamps. Tighten the hose clamps of the upper SPM-C-35 at the height the top of the solar panel will be mounted. Leave the two lower hose clamps slightly loose so the lower SPM-C-35 can be adjusted later. Attach the second pair of clips, SPM-LB-L and SPM-LB-R to the lower SPM-C-35.

## Step 4

Attach the two SPM-A-32 braces to the lower SPM-C-35.



#### Step 5

Attach the solar panel assembly completed in step two, to the upper SPM-C-35. Attach the SPM-A-32 braces to the appropriate holes in the SPM-A-55 or SPM-A-42 rails. Check that the angle is correct and tighten all the bolts. To adjust the angle, loosen the appropriate bolts and hose clamps that hold the lower SPM-C-35. Lower or raise the lower SPM-C-35 and re-tighten all hose clamps and bolts.





Phone: +1-800-645-5516

E-Mail: techsupport@specotech.com



# 2 Panel Wiring



